



## PE256TD-20-4

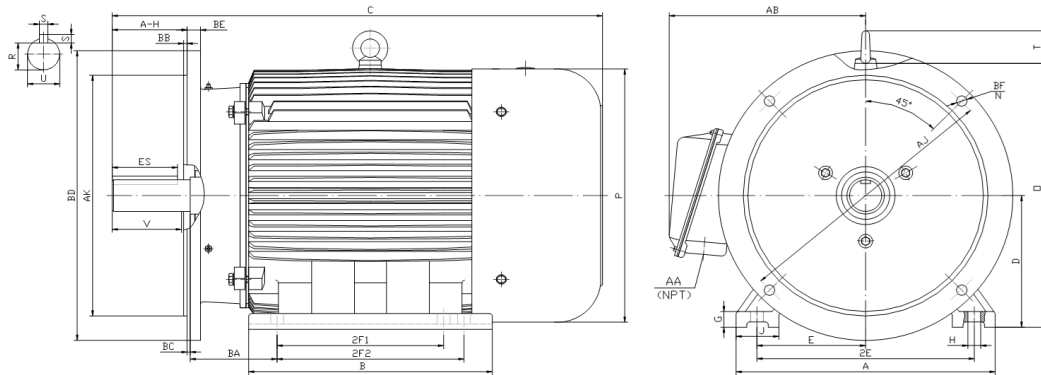
GENERAL PURPOSE ELECTRIC MOTOR

NEMA PREMIUM EFFICIENCY

TOTALLY ENCLOSED FAN COOLED - D-FLANGE WITH FEET

INVERTER DUTY 10:1 CT; 20:1 VT - NEMA MG1 PART 31

Factory Certified for T2B Class I, Division II, Groups A,B,C & D and Class II, Division II, Groups F & G



### DIMENSIONS

| HP | RPM  | Frame | MOUNTING |      |    |      |     |      |      |   |    |      |     |      |      |     |      |
|----|------|-------|----------|------|----|------|-----|------|------|---|----|------|-----|------|------|-----|------|
|    |      |       | A        | B    | C  | D    | G   | H    | J    | E | 2E | 2F1  | 2F2 | O    | P    | T   | BA   |
| 20 | 1800 | 256TD | 13       | 12.2 | 25 | 6.25 | 0.7 | 0.53 | 2.75 | 5 | 10 | 8.25 | 10  | 13.2 | 12.8 | 2.2 | 4.25 |

| FLANGE |      |    |      |    |    |      |        | Shaft Extension, Key Set |      |       |       |      |     |  |
|--------|------|----|------|----|----|------|--------|--------------------------|------|-------|-------|------|-----|--|
| AH     | AJ   | AK | BB   | BC | BD | BE   | BF     | U                        | V    | R     | S     | ES   | N-W |  |
| 4      | 12.5 | 11 | 0.25 | NA | 14 | 0.75 | 4*0.81 | 1.625                    | 3.75 | 1.416 | 0.375 | 2.91 | NA  |  |

| Conduit Box |      | Bearings |      | Mount |
|-------------|------|----------|------|-------|
| AA          | AB   | DE       | ODE  |       |
| 1.25        | 10.3 | 6309     | 6309 |       |

**BEARING LUBRICATION:** The bearings come lubricated with Mobil Polyrex EM Polyurea Grease. It is recommended that you add some additional lubrication when the motor is installed.

Three options (brands) for suitable lubrication include, but are not limited to, the following:

- 1.) Mobil Polyrex EM
- 2.) Citco Polyurea MP
- 3.) Conoco Phillips Polytac EP





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### PERFORMANCE DATA

| HP | RPM  | Frame | Voltage     | Frequency (Hz) | Full Load S.F. | Insulation Class | NEMA Design | Slip (%) | NEMA Code | Enclosure Type | IP Rating | Max. Ambient |
|----|------|-------|-------------|----------------|----------------|------------------|-------------|----------|-----------|----------------|-----------|--------------|
| 20 | 1760 | 256TD | 208-230/460 | 60             | 1.15           | F                | B           | 2.2      | G         | TEFC           | 55        | 40 °C        |

| Amps (460V) |     | Efficiency (%) |      |      | Power Factor |      |      | Torque (ft-lb) |       |       | DE Bearing | ODE Bearing | Connection   | Weight (lbs.) |
|-------------|-----|----------------|------|------|--------------|------|------|----------------|-------|-------|------------|-------------|--------------|---------------|
| FLA         | LRA | 100%           | 75%  | 50%  | 100%         | 75%  | 50%  | FLT            | LRT % | BDT % |            |             |              |               |
| 24.2        | 145 | 93.0           | 93.2 | 93.0 | 0.83         | 0.78 | 0.67 | 59.8           | 160   | 260   | 6309       | 6309        | 12 Lead 2Δ/Δ | 346           |

### NAME PLATE

|  |                         |  |           |                       |       |  |  |        |  |                     |  |  |
|--|-------------------------|--|-----------|-----------------------|-------|--|--|--------|--|---------------------|--|--|
|  |                         | AC INDUCTION MOTOR<br>INVERTER DUTY 20:1 VT; 10:1 CT |           |                       |       |  |  |        |  | CONNECTION DIAGRAMS |  |  |
| CAT NO. PE256TD-20-4   |                         | FRAME 256TD  |           | PHASE 3               |       |  |  |        |  |                     |  |  |
| HZ 60  | S.F. 1.15               | HZ 50  | S.F. 1.0  | ENCL TEFC             | IP 55 |  |  |        |  |                     |  |  |
| HP 20  | RPM 1760                | HP 20  | RPM 1460  | DUTY CONT             | DES B |  |  |        |  |                     |  |  |
| VOLTS 208-230/460  |                         | VOLTS 190/380  |           | AMB 40 °C             | INS F |  |  |        |  |                     |  |  |
| AMPS 51.8 - 48.4 / 24.2  |                         | AMPS 58/29   |           | DE BRG 6309           |       |  |  |        |  |                     |  |  |
| CODE G   | P.F. 0.83               | CODE F   | P.F. 0.85 | ODE BRG 6309          |       |  |  |        |  |                     |  |  |
| EFF 93.0   | MIN 91.7                | EFF 91.5   | MIN 90.2  | LUB: Mobil Polyrex EM |       |  |  |        |  |                     |  |  |
| MOTOR WEIGHT 346 LBS   | CONNECTION 12 Lead 2Δ/Δ |  | SER NO    |                       |       |  |  |        |  |                     |  |  |
| General purpose use on industrial machinery installed in damp, dusty or dirty environments.<br>Hernando, Mississippi |                         |  |           |                       |       |  |  | CC082A |  |                     |  |  |

### APPLICATIONS:

General purpose use on pumps, fans, blowers, compressors, conveyors, material handling and other industrial machinery installed in damp, dusty or dirty environments.