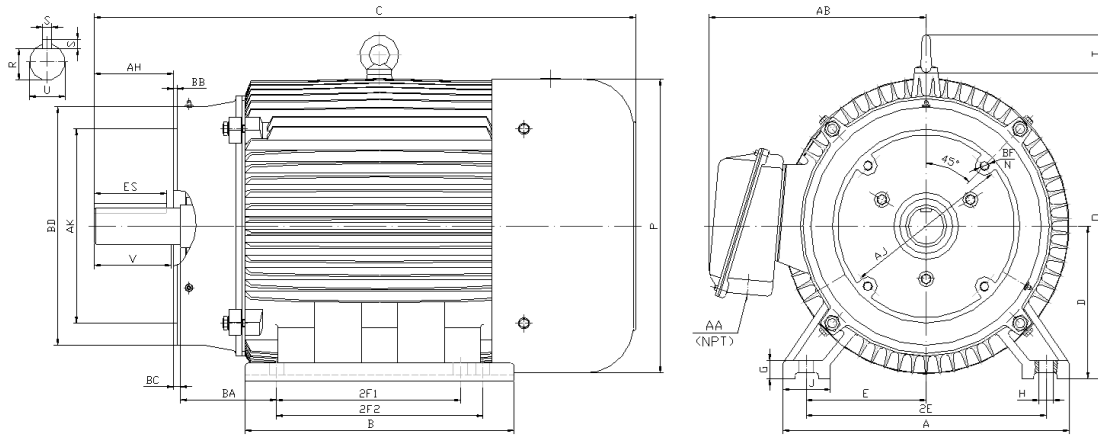




PE324TC-25-6-AI

GENERAL PURPOSE ELECTRIC MOTOR
NEMA PREMIUM EFFICIENCY
THREE PHASE, TOTALLY ENCLOSED FAN COOLED - C-FLANGE W/ FEET
INVERTER DUTY 10:1 CT; 20:1 VT - NEMA MG1 PART 31
 Factory Certified for T2B Class I, Division II, Groups A,B,C & D and Class II, Division II, Groups F & G



DIMENSIONS

| HP | RPM | Frame | MOUNTING | | | | | | | | | | | | | | |
|----|------|-------|----------|-------|-------|------|------|------|------|------|-------|-------|-------|-------|-------|------|------|
| | | | A | B | C | D | G | H | J | E | 2E | 2F1 | 2F2 | O | P | T | BA |
| 25 | 1200 | 324TC | 16.00 | 14.56 | 31.60 | 8.00 | 1.02 | 0.66 | 2.75 | 6.25 | 12.50 | 10.50 | 12.00 | 17.06 | 17.50 | 2.44 | 5.25 |

| FLANGE | | | | | | | Shaft Extension, Key Set | | | | | | Conduit Box | | Bearings | | Mount |
|--------|--------|-------|------|------|-------|----------|--------------------------|------|-------|-------|------|------|-------------|-------|----------|------|-------|
| AH | AJ | AK | BB | BC | BD | BF | U | V | R | S | ES | N-W | AA | AB | DE | ODE | |
| 5.00 | 11.000 | 12.50 | 0.25 | 0.25 | 14.00 | 4*5/8-11 | 2.125 | 5.00 | 1.845 | 0.500 | 3.91 | 5.25 | 2.00 | 14.17 | 6312 | 6312 | F1 |

BEARING LUBRICATION: The bearings come lubricated with Mobil Polyrex EM Polyurea Grease. It is recommended that you add some additional lubrication when the motor is installed.

Three options (brands) for suitable lubrication include, but are not limited to, the following:

- 1.) Mobil Polyrex EM
- 2.) Citco Polyurea MP
- 3.) Conoco Phillips Polytac EP





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GENERAL PURPOSE ELECTRIC MOTOR

NEMA PREMIUM EFFICIENCY

THREE PHASE, TOTALLY ENCLOSED FAN COOLED - C-FLANGE W/ FEET

INVERTER DUTY 10:1 CT; 20:1 VT - NEMA MG1 PART 31



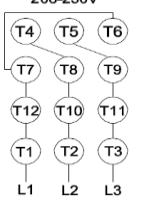
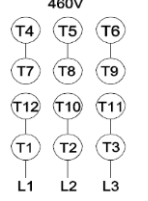



Factory Certified for T2B Class I, Division II, Groups A,B,C & D and Class II, Division II, Groups F & G

PERFORMANCE DATA

| HP | RPM | Frame | Voltage | Frequency (Hz) | Full Load S.F. | Insulation Class | NEMA Design | Slip (%) | NEMA Code | Enclosure Type | IP Rating | Max. Ambient |
|----|------|-------|-------------|----------------|----------------|------------------|-------------|----------|-----------|----------------|-----------|--------------|
| 25 | 1175 | 324TC | 208-230/460 | 60 | 1.15 | F | B | 2.1 | G | TEFC | 55 | 40° C |

| Amps (460V) | | Efficiency (%) | | | | Power Factor | | | Torque (ft-lb) | | | DE Bearing | ODE Bearing | Connection | Weight (lbs.) |
|-------------|-------|----------------|------|------|------|--------------|-------|-------|----------------|-------|-------|------------|-------------|--------------|---------------|
| FLA | LRA | 100% | 75% | 50% | Min. | 100% | 75% | 50% | FLT | LRT % | BDT % | 6312 | 6312 | 12 Lead 2Δ/Δ | 585 |
| 29.5 | 182.0 | 93.0 | 93.0 | 92.4 | 91.7 | 0.860 | 0.840 | 0.750 | 111.0 | 200 | 250 | | | | |

NAME PLATE

| | | | | | | | | | | | | | | | | | | | | |
|--|------------------|-----------------|------|------------|------|-------|---------|--------------|------------|---|----|---|--|--|---|---------------|--|----------------------------|--|--|
|  | | | | | | | | | | AC INDUCTION MOTOR INVERTER DUTY 20:1 VT; 10:1 CT | | | | |  | | | CONNECTION DIAGRAMS | | |
| CAT NO: | | PE324TC-25-6-AI | | | | FRAME | | 324TC | | PHASE | | 3 | | 208-230V  | | | | | | |
| HZ | 60 | S.F. | 1.15 | HZ | 50 | S.F. | 1.0 | ENCL | TEFC | IP | 55 | | 460V  | | | | | | | |
| HP | 25 | RPM | 1175 | HP | 25 | RPM | 980 | DUTY | CONT | DES | B | | | | | | | | | |
| VOLTS | | 208-230/460 | | | | VOLTS | | 190/380 | | AMB | | 40° C | | INS | | F | | | | |
| FLA | 65.2 - 59 / 29.5 | | FLA | | | | 71/35.5 | | DE BEARING | | | | 6312 | | | | | | | |
| CODE | G | P.F. | 0.86 | CODE | H | P.F. | 0.86 | ODE BEARING | | | | 6312 | | | | | | | | |
| EFF | 93.0 | MIN | 91.7 | EFF | 92.4 | MIN | 91.0 | LUB: | | | | Mobil Polyrex EM | | | | | | | | |
| MOTOR WEIGHT | | 585 LBS | | CONNECTION | | | | 12 Lead 2Δ/Δ | | SER NO | | | | | | | | | | |
| General purpose use on industrial machinery installed in damp, dusty or dirty environments. Hernando, Mississippi | | | | | | | | | |  | |  | |  | | CC113B | | | | |

APPLICATIONS:

General purpose use on pumps, fans, blowers, compressors, conveyors, material handling and other industrial machinery installed in damp, dusty or dirty environments.